# Stainless Steel Oil Gas Valve Alloy Steel Plug Valve With PN16 PN25 PN40 PN64 PV-010-DN100

## **Basic Information**

Place of Origin: CHINABrand Name: DEYE

Certification: ISO9001:2015 PED

Model Number: DY-V-24Minimum Order Quantity: 10PCS

• Price: USD2-USD20000 each

• Packaging Details: carton box+ ply wooden cases or carton+

**Pallets** 

• Delivery Time: 20 days for usual order, 7 days for stocked

items

Payment Terms: T/T, L/C, D/P
Supply Ability: 1000pcs one month



# **Product Specification**

• Highlight: Stainless Steel Oil Gas Valve,

PN16 Oil Gas Valve, Alloy steel plug valve

# **Product Description**

**API 6D plug valve** features a cylindrical or conic disc, with one or multiple horizontal hollow passageways, that can be rotated to open, close or control the flow of the fluid through the valve. The most used type is the two-port lubricated type with an open and closed position.

# Product Information / Product Description / Basis Information / Specification

APIL VALVE Standard	API600 Bolted Bonnet Steel Gate Valves for Petroleum and Natural Gas Industries API602 Forged Steel valves API603 Stainless steel valve API6D Gate valve, Plug valve and Ball valve API609 Butterfly valve API594 Wafer, Lug check valve BS1868 check valve BS1873//BS 5352 cast and forged Globe valve
Types	Straight-through plug valve, three-way plug valve, and four-way plug valve, cartridge plug valve, soft seal plug valve, oil lubricated sliding seal plug valve, lifting plug valve, Eccentric Type, Double Expanding (Double Block and Bleed – DBB)
Size	1/2"-24 DN15-DN600
	Flange Ends, RF, FF, RTJ, LM, BW ends, threaded ends NPT, BSPT, BSPP, Socket Welded Ends
Pressure Range	CL150LBS, 300LBS, 600LBS, 800LBS 900LBS, PN6 PN10 PN16 PN25 PN40. PN64 PN110, PN160
Surface	Acid pickling, Polished, Galvanized, Painting, epoxy Power Coated

#### **Material List Grade**

	Standards							
Main	Castings				Bar or Forg			
Ingredients	ASTM	DIN (W Nr.)	UNS- No.	JIS	ASTM	DIN (W Nr.)	UNS- No.	JIS
Martenstic Stair	iless Steel							
13Cr-4Ni-0.8Mo	A743 CA6NM	1.431 3	J91540	SCS6	A276 S41500	1.4313	S41500	
Austenitic Stain	less Steel							
18Cr-8Ni 18Cr-8Ni-LS <sup>(1)</sup>	A351 CF8	1.430 8	J92600	SCS1 3A	A276 304	1.4301	S30400	SUS 304
	A351 CF3	1.430 6	J92500	SCS1 9A	A276 304L	1.4306	S30403	SUS 304L
18Cr-9Ni-2Mo 18Cr-9Ni-2Mo- LS <sup>(1)</sup>	A351 CF8M	1.440 8	J92900	SCS1 4A	A276 316	1.4401	S31600	SUS 316
18Cr-9Ni-2Mo- LC <sup>(2)</sup>	A351 CF3M	1.440 4	J92800	SCS1 6A	A276 316L	1.4404	S31603	SUS 316L
18Cr-10Mi-Nb	A351 CF8C	1.455 2	J92710	SCS2 1	A276 347	1.455	S34700	SUS 347
18Cr-12Ni- 3.5Mo	A351 CG8M		J93000		A276 317	1.4449	S31700	SUS 317
18Cr-12Ni- 3.5Mo-LC <sup>(2)</sup>	A351 CG3M		J92999		A276 317L	1.4438	S31703	SUS 317L
18Cr-13Ni-4.5Si								
21Cr-29Ni- 2.5Mo-3.5Cu	A351 CN7M	1.453 6	J95150	-SCS2	A473 N08020	2.466	N08020	
21Cr-29Ni- 2.7Mo-3.2Cu-LC <sup>(2)</sup>	A990 CN3MCu			3				
25Cr-20N	A351 CK20		J94202	SCS1 8	A276 310S	1.4845	S31008	SUS 310S
33Ni-20Cr-45Fe- Nbi		1.485 9	N28820		B408 N08800	1.4876	N08800	NCF800
Super Austeniti	c Stainless St	eel						
21Cr-24Ni- 6.5Mo-N	A351 CN3MN				B691 N08367			SUS 836L
25Cr-24Ni- 6.5Mo-N	A351 CN3MN mod.							
20Cr-18Ni- 6.5Mo-N-Cu	A351 CK3MCuN		J93254		A276 S31254		S31254	

<b>Duplex Stainles</b>								
22Cr-5Ni-3Mo-N	A995 Gr.4A CD3MN		J92205		A276 UNS32205	1.4462	トスンンロケ	SUS 329J3L
25Cr-5Ni-Mo-Cu	A890 Gr.1A CD4MCu		J93370		A790 UNS31260		S31260	
Super Duplex S	tainless Steel		-			-		
25Cr-7Ni-3Mo-N				SCS1 0	A479 S32750	1.446	1532750	SUS 329J4L
28Cr-7Ni-4Mo-N				SCS1 0 mod.				
Cu-N-W		1.446 8	J93380		A479 S32750	1.446	S32750	
25Cr-7Ni-4Mo-N	A890 Gr.5A CE3MN		J93404		A479 S32750	1.446	S32750	

High Temperature Material CF8, 304, 304H CF8M, 316, 316H CK-20, 310, 310H WC4, WC5, F2, WC6, F11C1.2, F12C1.2, WC9, F22C1.3, C5, F5, WC4, WC5, F2, WC6, F11C1.2, F12C1.2, WC9, F22C1.3, C5, F5

Low Temperature Material A352 LCB, LCC, LC1 LC2, LC3, LC4, CF8M, CF8, CF3M Alloy Material: Bronze, IN Conoy, DUPLEX SS, Alloy 20, Hastelloy C 276, Hastelloy B

#### **Technical Pressure Test**

Shell Test	1.5xworking	pressure									
Seal Test	1.1x Workin	Norking Pressure									
air test for seal	0.6Mpa by a	air									
Valve Size		Minimum Tes	Minimum Test Duration (Seconds)								
DN NPS		Shell ,タ	Backseat (for Valves with Backseat Featu_re)	Closure Check Valves (API 594)	Closure Other Valves						
≤50	≤ 2"	15	15	60	15						
65 to 150	2 1/2" to 6"	60	60	60	60						
200 to 300	8"-12"	120	60	120	120						
≥350	≥14"	300	60	120	120						

a The test duration is the period of inspection aft the valve is fully prepared and is unde full pressure.

Maximur	n allowabl	e Leakage Ra								
Valve Si	ze	All Resilient	Metal Sea Except Ch		Metal Se	Metal Seated Check Valves				
DN (mm)	NPS	Seated Valves	Liquid Tes (drops/ minute)	t Gas. Test (bubbles/ minute)	Liquid Test (cc/min)	Gas Test (m3/h)	Gas Test (ft3/h)			
≤50	≤2	0	О	0	6	0.08	3			
65	21/2	0	5	10	7.5	0.11	3.75			
80	3	0	6	12	9	0.13	4.5			
100	4	0	8	16	12	0.17	6			
125	5	0	10	20	15	0.21	7.5			
150	6	0	12	24	18	0.25	9			
200	8	0	16	32	24	0.34	12			
250	10	0	20	40	30	0.42	15			
300	12	0	24	48	36	0.5	18			
350	14	0	28	56	42	0.59	21			
400	16	0	32	64	48	0.67	24			
450	18	0	36	72	54	0.76	27			
500	20	0	40	80	60	0.84	30			
600	24	0	48	96	72	1.01	36			
650	26	0	52	104	78	1.09	39			
700	28	0	56	112	84	1.18	42			
750	30	0	60	120	90	1.26	45			
800	32	0	64	128	96	1.34	48			
900	36	0	72	144	108	1.51	54			
1000	40	0	80	160	120	1.68	60			
1050	42	0	84	168	126	1.76	63			
1200	48	0	96	192	144	2.02	72			

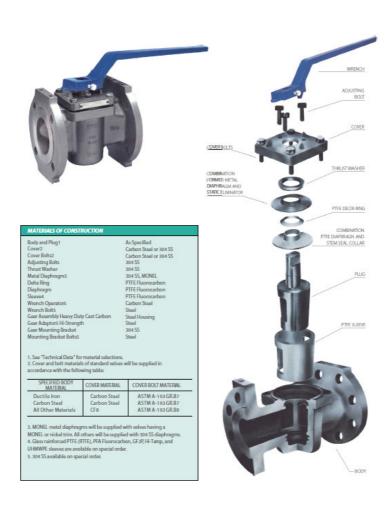
a For the liquid test, 1 ml is considered equivalent to 16 drops.
b There shall be no leakage for the minimum specified test duration . For liquid test, 0 drops means no visible leakage per minimum specified test duration. For gas test, 0 bubbles means less than 1 bubble per minimum specified test duration.

#### Advantages of the plug valve

- 1. Plug valves are used for frequent operation, with quick and lightweight opening and closing.
- 2. The plug valve has low fluid resistance.
- 3. The plug valve has a simple structure, relatively small volume, light weight, and is easy to maintain.
- 4. Good sealing performance.5. The flow direction of the medium can be arbitrary without being limited by the installation direction.
- 6. No vibration, low noise

#### Plug Valves catalogue pages

PLUG VALVE **DEYE VALVE** 

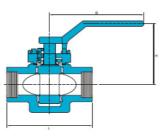


#### **PLUG VALVE**

Class150/300, size:1/2"-2"

#### Features

Class 150/300 Screwed Ends Wrench Operated Actuators optional



#### Dimensions & Weights (Class 150/300)

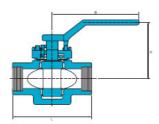
			1		C	1	Wt's		
	ln.	mm.	In.	mm.	In.	mm.	(Kg)	(lbs.)	
1/2*	3.93	100	3.38	86	8	203	2	4.4	
3/4*	3.93	100	3.38	86	8	203	2	4.4	
1*	5.5	140	4.5	114	9	229	3	6.6	
1-1/2"	6.3	160	5.31	135	14.25	362	6	13.2	
2*	7.87	200	6.25	159	16.5	419	10	22	

#### **PLUG VALVE**

Class150/300, size:1/2"-2"

#### Features

Class 150/300 Socketweld Ends Wrench Operated Actuators optional



## Dimensions & Weights (Class 150/300)

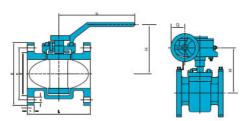
SIZE			н		į į	D		1		F			Wt's	
	In.	mm.	In.	mm.	In.	mm.	In.	mm.	In.	mm.	In.	mm.	(Kg)	(Lbs.)
1/2"	3.93	100	3.38	86	0.85	21.6	0.55	14	0.37	9.5	8	203	2	4.4
3/4"	3.93	100	3.38	86	1.07	27.2	0.75	19	0.5	12.7	8	203	2	4.4
r	5.5	140	4.5	114	1.34	34	0.98	25	0.5	12.7	9	229	3	6.6
1-1/2"	6.3	160	5.31	135	1.92	48.8	1.5	38	0.5	12.7	14.25	362	6	13.2
2*	7.87	200	6.25	159	2.4	61	1.97	50	0.66	16.7	16.5	419	10	22

PLUG VALVE SERIES DEYE VALVE

Class600, size:1/2"-12"

#### Features

CLASS 600 Flanged Ends Wrench Operated (EG)Enclosed Gear Operated Actuators optional on all sizes





#### Dimensions & Weights (Class 600)

SIZE	L.				A so				g		
600#	in.	mm									
1/2"	6.50	165.1	3.38	85.7	3.75	95.3	2.62	66.5	1.38	35.1	
3/4"	7.50	190.5	3.38	85.9	4.62	117.3	325	82.6	1.69	42.9	
1"	8.50	215.9	4.50	114.3	4.88	124.0	3.50	88.9	2.00	50.8	
1-1/2"	9.50	241.3	5.31	134.9	6.12	155.4	4.50	114.3	2.88	73.2	
2"	11.50	292.4	6.25	158.8	6.50	165.1	5.00	127.0	3.62	91.9	
2-1/2"	13.00	330.2	6.56	166.6	7.50	190.5	5.88	149.4	4.12	104.6	
3"	14.00	355.6	6.56	166.6	8.25	209.6	6.62	168.1	5.00	127.0	
4"	17.00	431.8	7.53	191.1	10.75	273.1	8.50	215.9	6.19	157.2	
4°EG	17.00	431.8	9.10	231.1	10.75	273.1	8.50	215.9	6.19	157.2	
6"	22.00	558.8	10.80	274.3	14.00	355.6	11.50	292.1	8.50	215.9	
8"	26.00	660.4	12.75	323.9	16.50	419.1	13.75	349.3	10,62	269.7	
10°	31.00	787.4	14.68	372.9	20.00	508.0	17.00	431.8	12.75	323.9	
12"	33.00	838.2	16.40	416.6	22.00	558.8	19.25	489.0	15.00	381.0	

SIZE	b							2		W	l's
600#	in.	mm.	in.	mm	in.	mm	in.	mm	NO	(Kg)	(Lbs.)
1/2"	0.56	14.2	0.25	6.4	0.62	15.7	8.00	203.2	4	3.6	8
3/4"	0.62	15.7	0.25	6.4	0.75	19.1	8.00	203.2	4	5.0	11
1"	0.69	17.5	0.25	6.4	0.75	19.1	9.00	228.6	4	7.3	16
1-1/2*	0.88	22.4	0.25	6.4	0.88	22.4	14.25	362.0	4	12.3	27
2"	1.00	25.4	0.25	6.4	0.75	19.1	16.50	419.1	8	18.2	40
2-1/2"	1.12	28.4	0.25	6.4	0.88	22.4	16.50	419.1	8	N/A	N/A
3"	1.25	31.8	0.25	6.4	0.88	22.4	16.50	600.2	8	38.6	85
4	1.50	38.1	0.25	6.4	1.00	25.4	23.63	184.2	8	68.2	150
4°EG	1.50	38.1	0.25	6.4	1.00	25.4	7.25	184.2	8	81.8	180
6"	1.88	47.8	0.25	6.4	1.12	28.4	7.25	184.2	12	152.3	335
8"	2.19	55.6	0.25	6.4	1.25	31.8	9.75	247.7	12	222.7	490
10"	2.50	63.5	0.25	6.4	1.38	35.1	9.75	247.7	16	N/A	N/A
12"	2.62	66.5	0.25	6.4	1.38	35.1	13.75	349.3	20	N/A	N/A

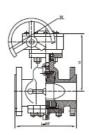
Dimensions for sizes larger than 12" availbale on request N-Number of holes

Inverted Pressure Balance Lubricated Plug Class150/900, size:1/2"-14"

#### Features

Design & manufacture: API 559 , API 6D Face to face: ANSI B16.10 Flanged End: ANSI B16.5 Check and Test: API 598, API 6D





#### **Dimensions & Weights**

Pro	essure								150Lb							
	mm	15	20	25	32	40	50	65	80	100	125	150	200	250	300	350
Size	in	1/2.	3/4	1	11/4	11/2	2	21/2	3	4	5	6	8	10	12	14
L	RF	108	117	127	140	165	178	190	203	229	254	267	292	330	356	381
L	BW	152	178	203	216	229	267	305	330	356	381	394	457	533	610	686
	Н	180	180	185	200	210	215	250	270	300	340	365	400	450	510	590
	W	400	400	500	500	600	600	820	820	300	300	320	320	350	380	380
Wai	ght(Kg)	10	12	14	17	19	21	29	33	48	75	98	125	171	230	370
Pro	essure		300Lb													
93	mm	15	20	25	32	40	50	65	80	100	125	150	200	250	300	350
Size	in	1/2	3/4	1	11/4	11/2	2	21/2	3	4	5	6	8	10	12	14
L	-RF	140	152	165	178	190	216	241	283	305	381	403	419	457	502	762
L-BW		152	178	203	216	229	267	305	330	356	381	457	521	559	635	762
Н		180	180	185	200	210	215	250	270	300	340	365	400	450	510	590
	W	400	400	500	600	600	820	1000	1000	300	300	320	320	350	380	380
Wai	ght(Kg)	12	14	16	19	21	24	31	36	61	86	130	190	255	380	560
Pro	essure								600Lb							
	mm	15	20	25	32	40	50	65	80	100	125	150	200	250	300	350
Size	in	1/2	3/4	-1	11/4	11/2	2	21/2	3	4	5	6	8	10	12	14
L-Ri	- BW	165	190	216	229	241	292	330	356	432	508	559	660	787	838	889
	Н	180	180	185	200	210	215	250	270	300	340	365	400	450	510	590
	W	400	400	500	500	600	600	820	820	300	300	320	320	350	380	380
Wai	ght(Kg)	14	16	18	20	24	29	35	47	91	129	210	320	660	920	1250
Pro	essure								900Lb							
Size	mm	15	20	25	32	40	50	65	80	100	125	150	200	250	300	350
5120	in	1/2	3/4	1	11/4	11/2	2	21/2	3	4	5	6	8	10	12	14
L-RI	- BW	229	229	254	279	305	368	419	381	457	559	610	737	838	965	1029
	Н	180	180	185	200	210	215	250	270	300	340	365	400	450	510	590
	W	400	400	500	600	600	820	1000	1000	300	300	320	320	350	380	380
Wai	ght(Kg)	17	29	21	24	30	37	44	65	110	160	255	380	810	1050	1460

#### Application:

Valve is a universal component industrial product that is widely used in many industries, such as petroleum, petrochemical, chemical, metallurgy, power, water conservancy, urban construction, machinery, coal, food, Sea water, 0il Refining, environment, energy.

# Reference Standard:

API 600: cast carbon and alloy valves

API 603: stainless steel valves API 602/BS 5352: forged valves

API 6D: slab and through conduit valves for pipelines

API 598 and BS EN 12266-1: valves testing ASME B16.10: face to face dimensions for valves

ASME B16.5 and ASME B16.47: flanged connections

ASME B16.25: butt weld connections design

ASME B16.34: Pressure ratings pressure and temperature ratings by material grade

ISO 7-1:1994, Pipe threads where pressure-tight joints are made on the threads — Part 1: Dimensions, tolerances and designation.

ISO 4200:1991, Plain end steel tubes, welded and seamless — Dimensions.

ISO 5208:1993, Industrial valves — Pressure testing of valves.

ISO 5209:1977, General purpose industrial valves — Marking.

ISO 5210:1991, Industrial valves — multi-turn valve actuator attachments.

ISO 5752: — 1), Metal valves for use in flanged pipe systems — Face-to-face and center-to-face dimensions.

ISO 6708:1995, Pipework components — Definition and selection of DN (nominal size) .

ISO 7005-1:1992, Metallic flanges — Part 1: Steel flanges. ISO 7268:1983, Pipe components — Definition of nominal pressure.

ASME B1.1:1989, Unified inch screw threads (UN and UNR thread form) .

ASME B1.5:1988 (R1994), Acme screw threads.

ASME B1.8:1988 (R1994), Stub Acme screw threads.

ASME B1.12:1987 (R1992), Screw threads — Class 5 interference — Fit thread.

ASME B1.20.1:1983 (R1992), Pipe threads, general purpose (inch).

ASME B16.5:1996, Pipe flanges and flanged fittings.

ASME B16.34:1996, Valves — Flanged, threaded and welding end. ASME B18.2.2:1987 (R1993), Square and hex nuts (inch series) .

ASTM A193:1996, Specification for alloy steel and stainless-steel bolting materials for high-temperature service.

ASTM A194:1996, Specification for carbon and alloy steel nuts for bolts for high-pressure and high-temperature service.

ASTM A307:1994, Specification for carbon steel bolts and studs, 60 000 psi tensile strength. MSS SP-55:1985 (R1990), Quality standard for steel castings, visual surface examination.

1) To be published. (Revision of ISO 5752:1982)

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